# Large CLYC:Ce and CLLB:Ce crystals for gamma-neutron detection systems

## **Context and applications**

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#### Key problems to solve :

- Bubbles, inclusions and cracks are known growth issues
- Although CLYC and CLLB are cubic, they do not melt congruently. This can form unwanted material phases in the grown crystal.

#### Our goals :

- 1. Develop growth methods to produce uncracked crystals free of bubbles and inclusions.
- 2. Improve scintillation performance with improved quality
- 3. Create a scalable growth method capable of producing high quality crystals with 3" diameter and larger
- 4. Improve energy resolution and pulse shape discrimination through adjustment of dopants

## **Crystal growth & characterization**





## **Problems solved:**



#### **Applications** :

- Dual  $\gamma$ /n handheld scanners for security
- Baggage and cargo screening
- Oil well logging (CLLB only)





**Oil well logging** 

#### Cs<sub>2</sub>LiYCl<sub>6</sub> : Ce



### **Detectors & performances**



solutions to non-congruent melting have been developed

**Crystals are crack free & bubble free** High transparency with no inclusion

**Bridgman Growth (cubic matrix)** 

1" process complete 2" process reliable Scaling to 3" process (currently at 65mm)





CLLB : Ce pulse height spectra @662keV (top) and 2.6MeV (bottom)

#### **References** :

- C. M. Combes, P. Dorenbos, C. W. E. van Eijk, K. W. [1] Krämer, and H., U. Güdel, J. Lumin., vol. 82, pp. 299– 305, 1999
- Saint-Gobain Patent Appl: WO2013041251 [2]
- US Patent: US7525100B2

#### Conclusions CLYC : Ce

CLYC : Ce showing high transparency without any bubble inclusion or crack

Matrix	Dimensions (mm)	Shaping time (µs)	Energy Resolution (% @662keV)
CLYC	41 x 39	4	5,15
	30 x 30	8	4,9
		12	4,3
	25 x 38	8	4,58
	25 x 25	8	4,45
	13 x 13	8	4,39
CLLB	* <b>7</b> 2 v 17	4	4,37
	*Secondary phase inside.	8	3,5 @ 2,6MeV
	25 x 12	4	4,09
Tab: No significant systematic degradation between small and larger crystals			



Example of doping adjustment experiments: strontium co-doping to improve growth and scintillation properties

Saint-Gobain successfully developed 2" CLYC with improved scintillation parameters and Pulse shape discrimination

Same process can be scaled to larger diameter such as 3"

#### CLLB : Ce

**Good scintillation properties** (approaching LaBr<sub>3</sub>:Ce) and capabilities for neutron detection process for growing high quality 2" diameter crystals is mature same process can be scaled to larger diameters such as 3" we are improving PSD properties (approaching CLYC) with Ce doping (see SG Crystals poster: K. Yang & all.)

## **Perspectives**

2" Crystals are capable of being industrialized

Methods to improve the scintillation and PSD properties are being investigated through changes in doping

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