



**EVERGREEN:
IMPROVING THE
LIFETIME OF PLASTIC
SCINTILLATORS**

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BACKGROUND: Thousands of plastic scintillators are deployed outdoors where they are subject to conditions of high humidity and drastic temperature changes.

The Problem: Plastic scintillators may fog at low temperature

Plastics absorb water vapor. At low temperatures the vapor can condense and form a haze inside the scintillator.

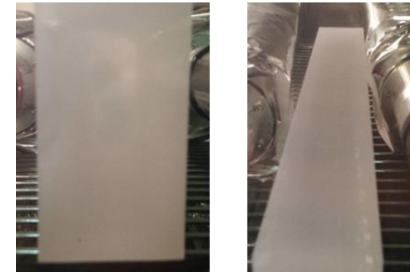
“Fogging in polyvinyltoluene scintillators used in outdoor environments”, R Cameron et. al. IEEE NSS 2014

After 88 hours at 55C and 85% relative humidity the plastic has absorbed enough water to cause hazing at -30C

Initial at 25C



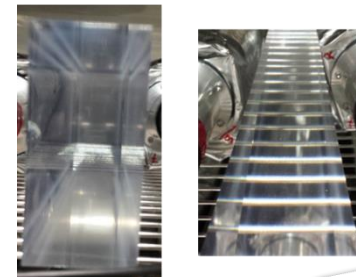
@ -30 for 16 hrs.



Back at 25C, 2 hrs.



25C for 20 hrs.



Initially, the plastic clears upon returning to 25C.

THIS STUDY

Answer these questions

How does haze effect the performance of plastic scintillators?

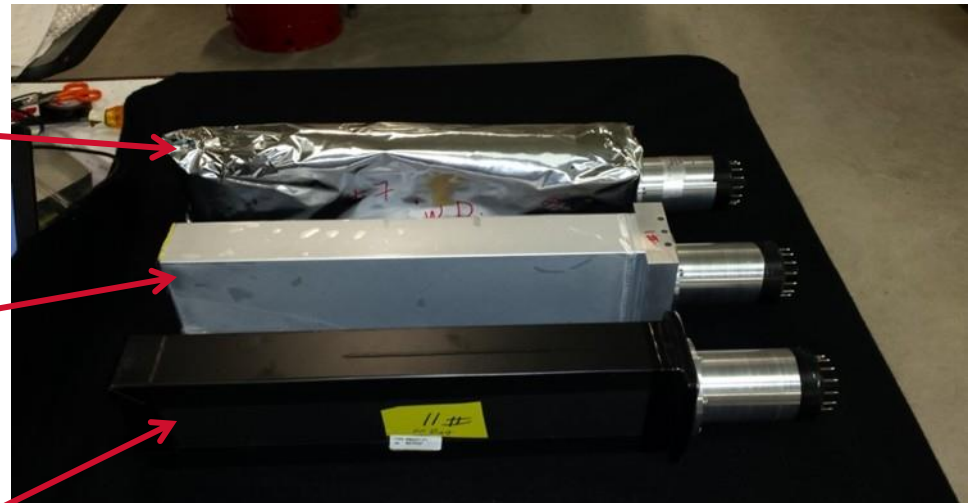
What protection is afforded by the standard wrapping?

Is there a cost effective solution that prevents haze formation?

Standard Wrapping + Saint-Gobain XV* wrap with hermetic seal at PMT

Hermetically sealed Aluminum housing (expensive for large pieces)

Standard Wrapping, foil and black plastic. (Thousands of pieces deployed)



Test pieces: 5 x 10 x 40 cm³

XV wrap* heat sealable barrier film

M.V.T.R.: 1 x10⁻² g/m²/day

Thickness: 91 microns

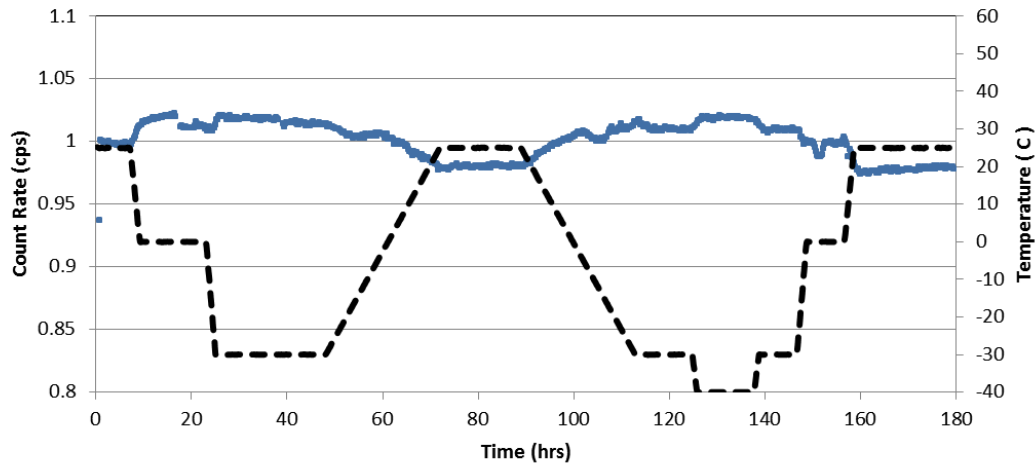
Gamma Transmission: >99%/layer @ 60 keV

LOW TEMPERATURE RUN

DETECTORS HAVE ACCUMULATED 1000 HOURS AT 55C AND 85% RELATIVE HUMIDITY

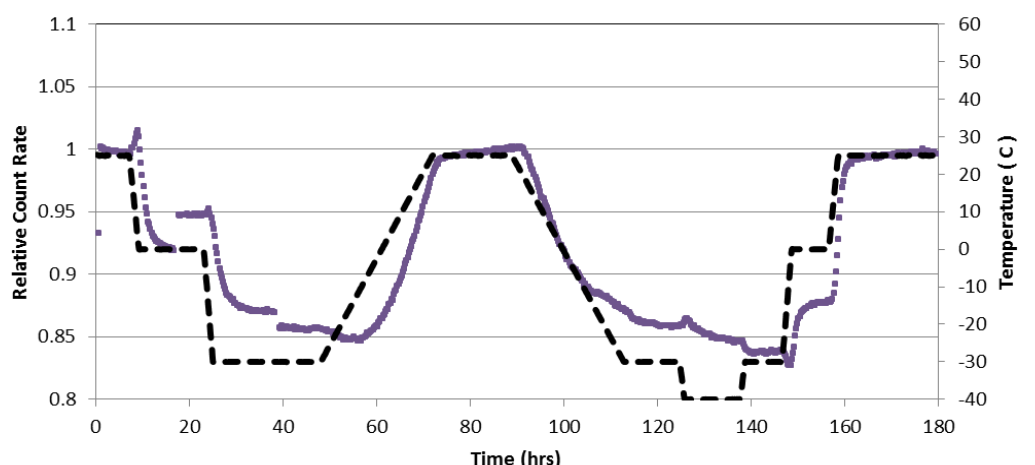
Count Rate Profile for Cs-137 normalized to that at room temperature.
Temperature indicated by dashed line

Normalized Count Rate, D7 with XV* Wrap



For the hermetically sealed detectors, the count rate increases as the temperature decreases. This behavior follows the PMT gain changes with temperature

Normalized Count Rate, D11 Standard Wrapping

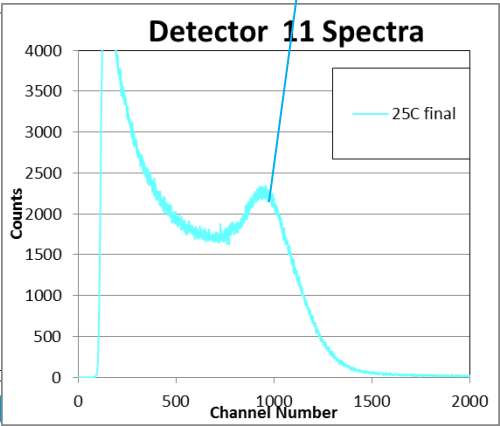
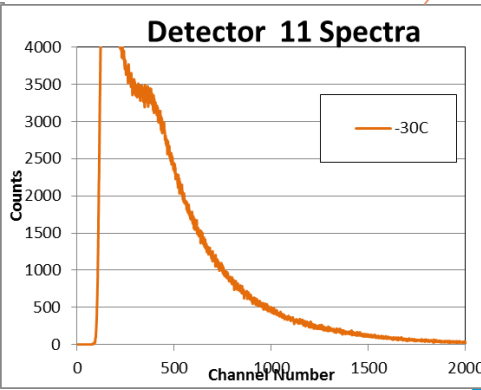
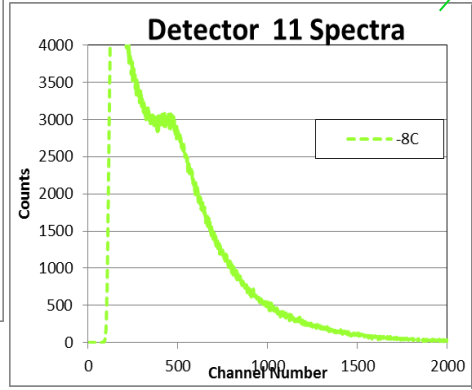
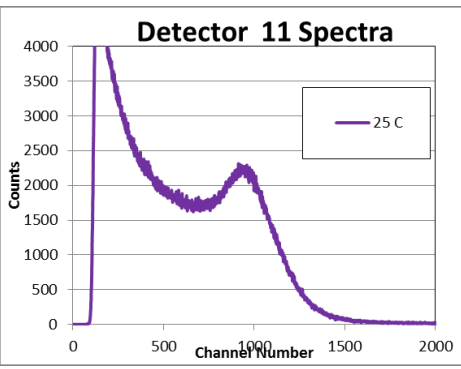
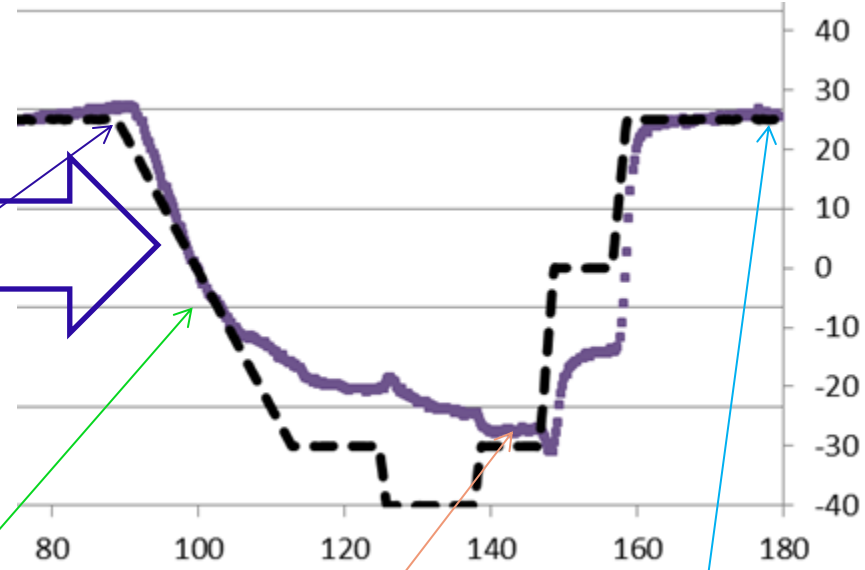
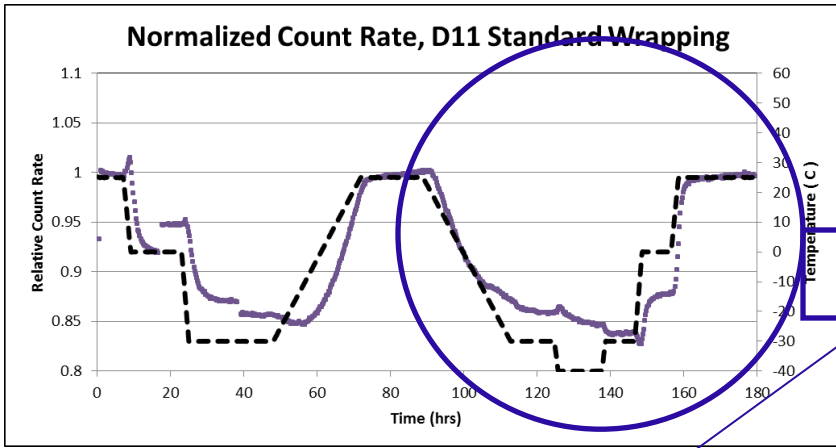


For detectors with only foil and vinyl wrapping, the count rate falls as the temperature decreases indicating a loss of signal

* Saint-Gobain proprietary, patent pending

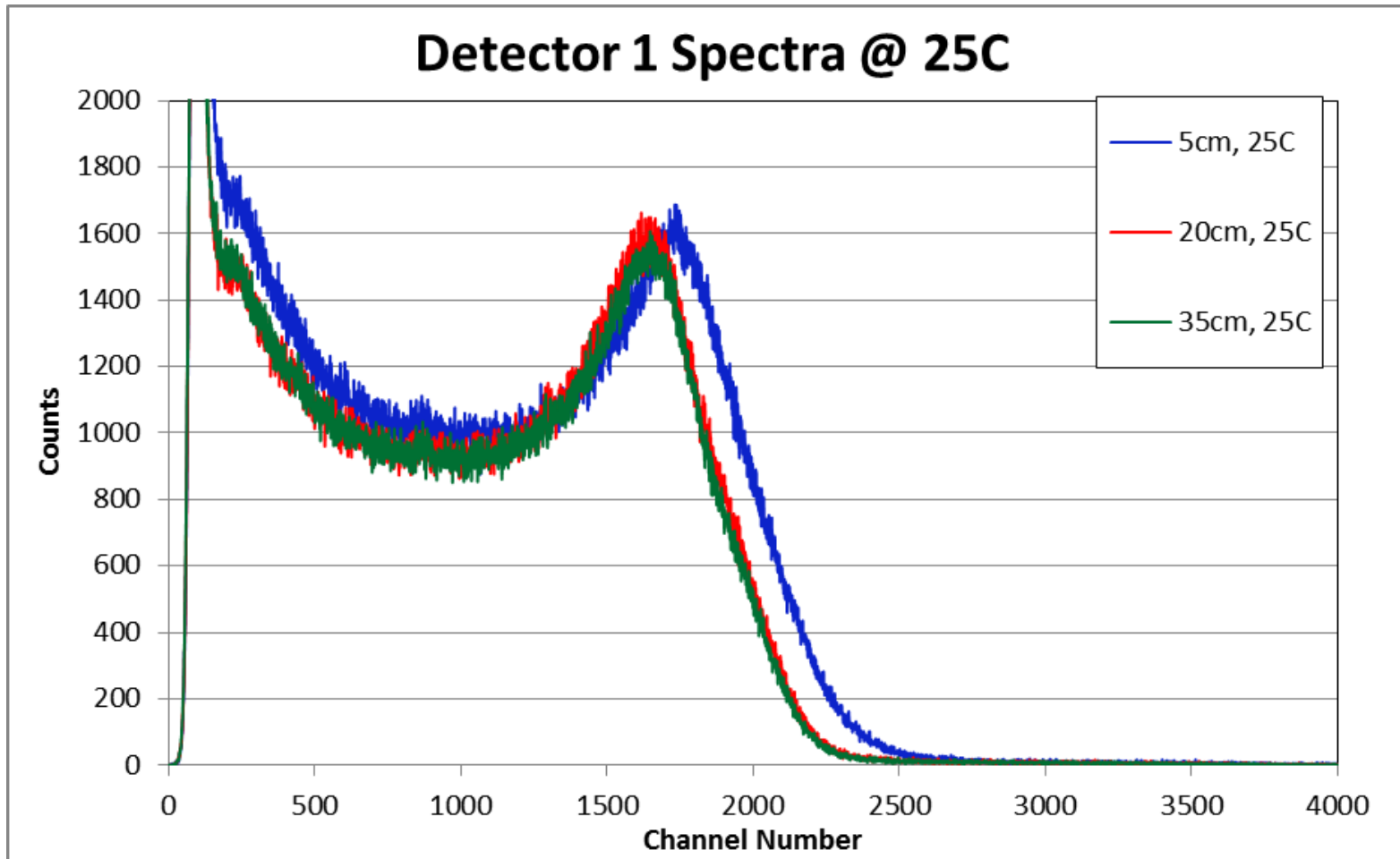
A CLOSER LOOK AT THE DECREASE IN COUNT RATE

The spectrum shifts to the left as the temperature decreases. The loss of definition in the Compton edge indicates increased non-uniformity of light collection.



LIGHT COLLECTION UNIFORMITY

Measured by recording spectra for a Cs-137 source placed at 5cm, 20cm, and 35cm from the PMT

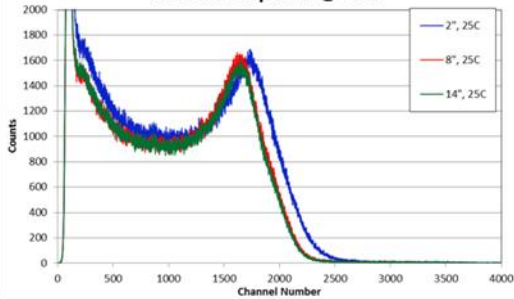


RESULTS: 3 POINT TEST AT TEMPERATURE

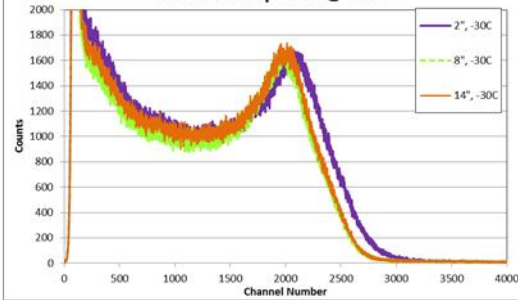
Measurements after 1450 hours at 55C & 85% RH

Aluminum Housing

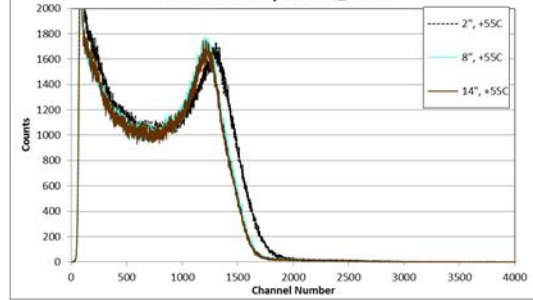
Detector 1 Spectra @ 25C



Detector 1 Spectra @ -30C

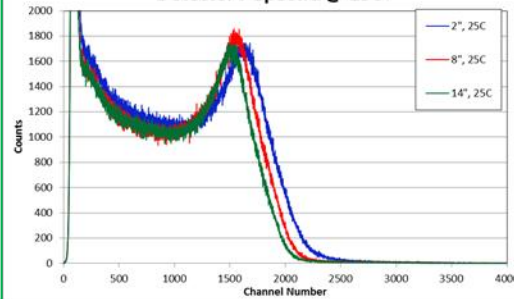


Detector 1 Spectra @ 55C

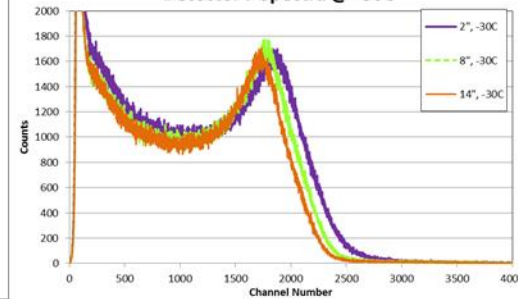


With XV* wrap

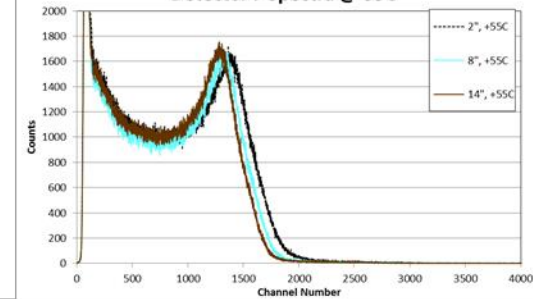
Detector 7 Spectra @ 25C



Detector 7 Spectra @ -30C

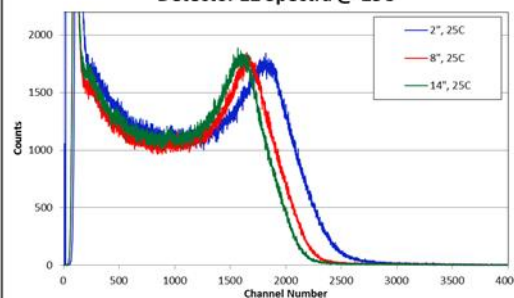


Detector 7 Spectra @ 55C

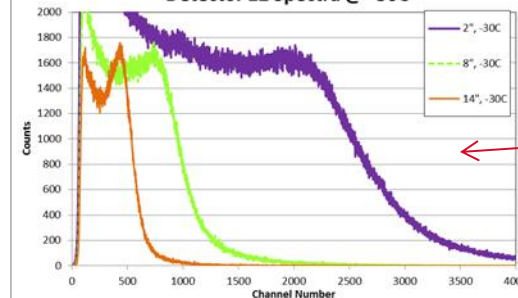


Standard Wrapping

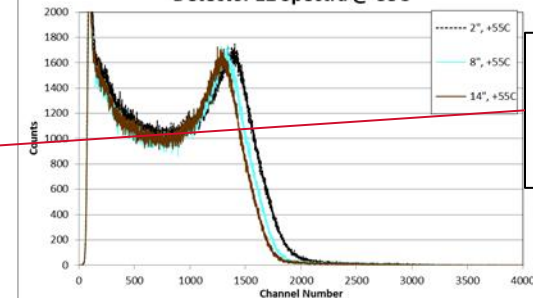
Detector 12 Spectra @ 25C



Detector 12 Spectra @ -30C



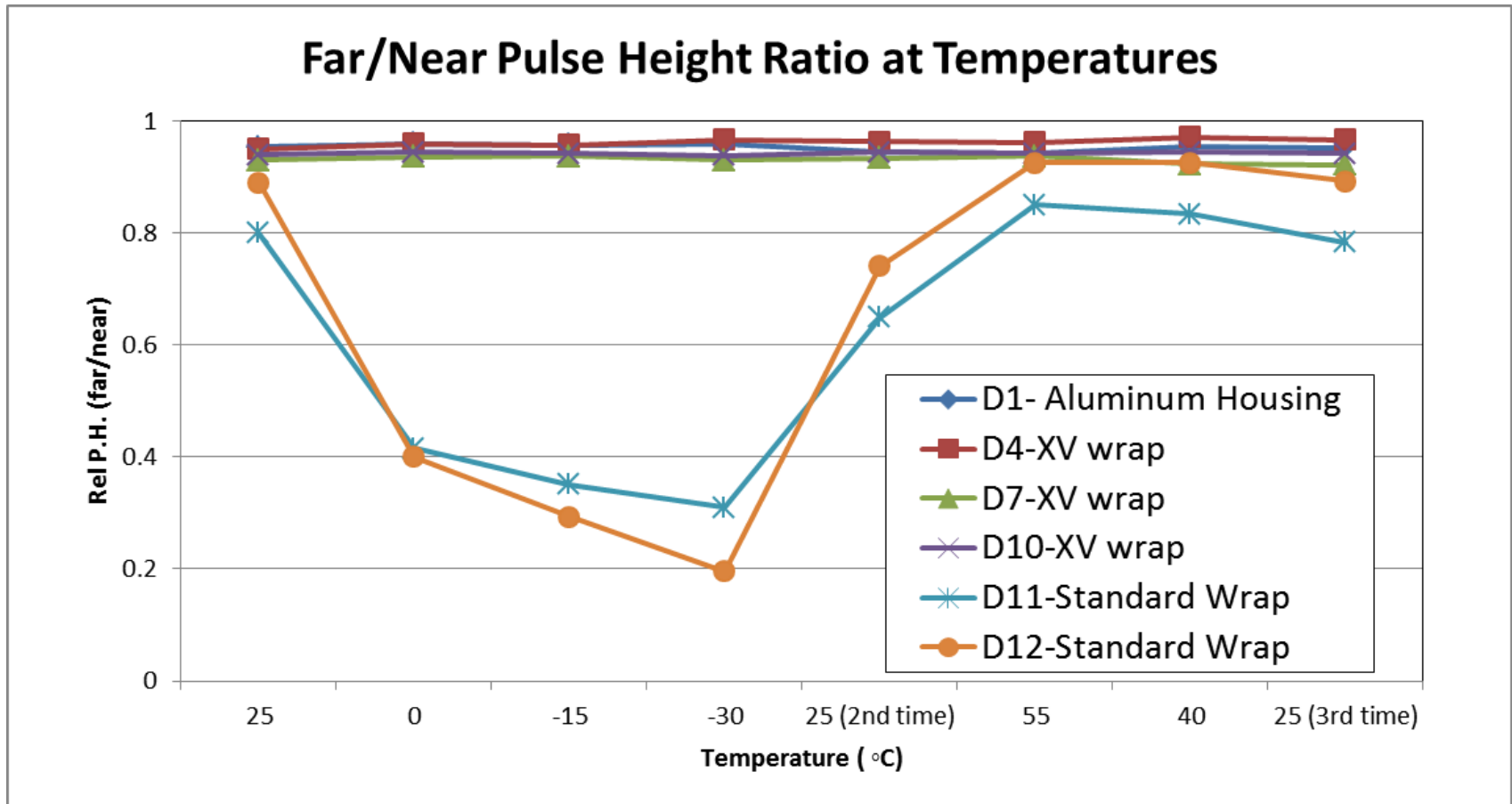
Detector 12 Spectra @ 55C



Poor uniformity at -30C

LIGHT COLLECTION UNIFORMITY: CHANGES WITH TEMPERATURE

Measurements after **1450 hours** at 55C & 85% RH



Hermetically seal detectors, aluminum housing or XV wrap remain uniform within 10% between +55 and -30°C. The uniformity of the stand wrapped detectors decreases at cold temperatures indicating internal fogging is occurring.

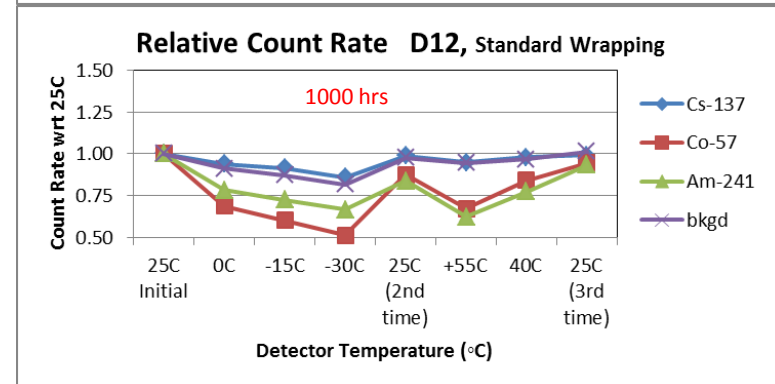
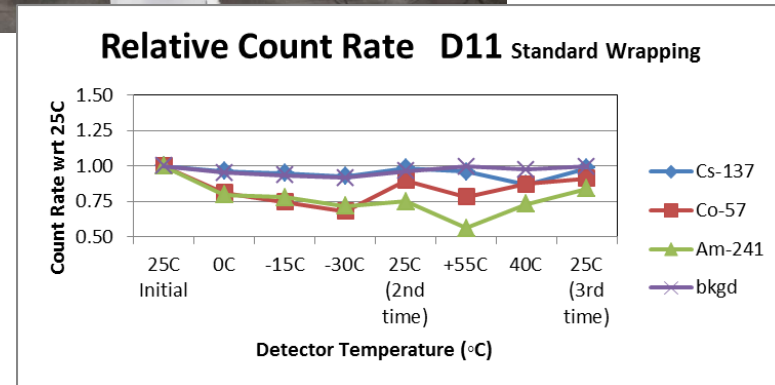
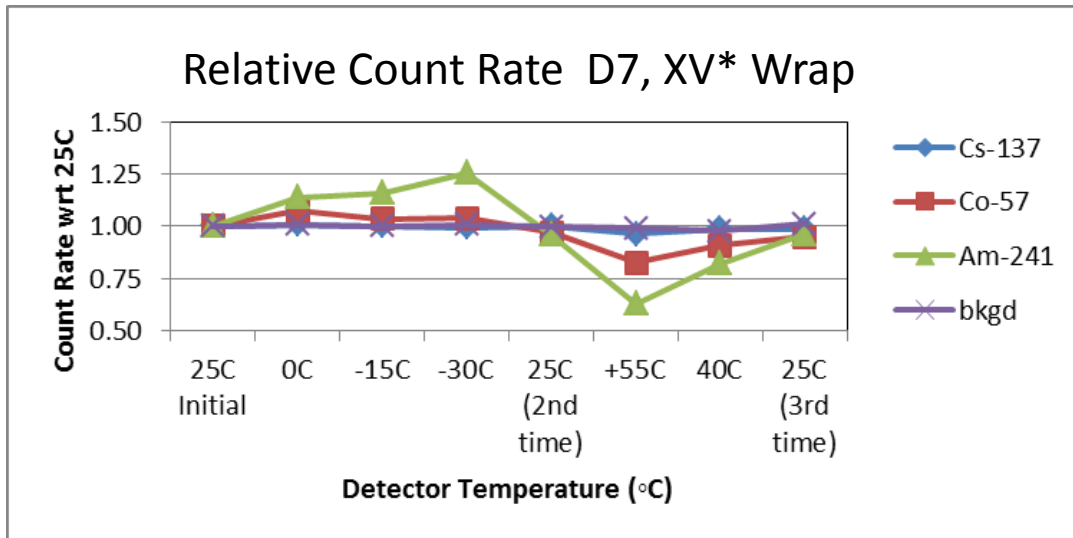


RESULTS: DETECTION SENSITIVITY AT TEMPERATURE

Measure the relative change in sensitivity to different gamma energies at various temperatures. Measurements made after the detectors have accumulated 1450 hours at 55C and 85% RH. A low level discriminator of ~30 keV was employed

6 detectors positioned for efficiency measurements

- Cs-137
- Co-57
- Am-241



EVERGREEN: PHASE 2

2 Areas Currently in Development

Move hermetic barrier inside the vinyl wrapping

- Protection
- Appearance

Larger Scintillators with Multiple PMTs, (2.25" x 14" with multiple PMTs)

- Self-contained hermetic package, includes optical windows
- Use PMT sub-assemblies to complete the hermetic seal



New prototypes with hermetically sealed with optical windows

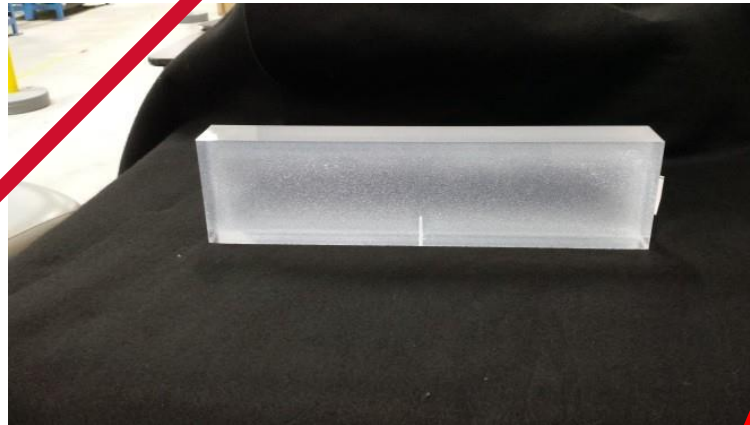
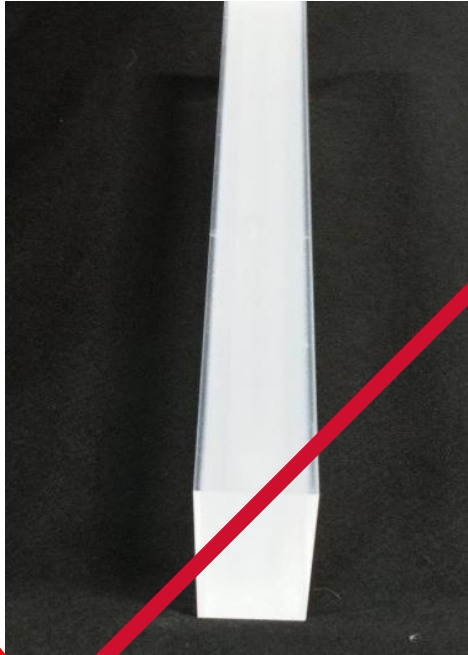
CONCLUSIONS

Moisture absorption in plastic scintillators can cause fogging in the volume when the plastic experiences a negative change in temperature.

Degradation in detection efficiency is due to increased non-uniformity in light collection over the scintillator volume.

Detection efficiency for low energy events is decreased more severely than for higher energies

The Saint-Gobain XV* wrap along with a hermetic seal at the PMT were as effective as an aluminum housing in preventing moisture intrusion over the span of this test.



Fogged plastic that has not recovered after 1 month at 25C